



GÜTHLE

ROLLBLOC

→ ROLLBLOC DIE LOADING ARMS

PRELIMINARY INFORMATION FOR PROJECT PLANNING AND ORDERING

ROLLBLOC die loading arms are the ideal complement to the ROLLBLOC die lifters for transporting dies with a crane or conventional stacker truck.

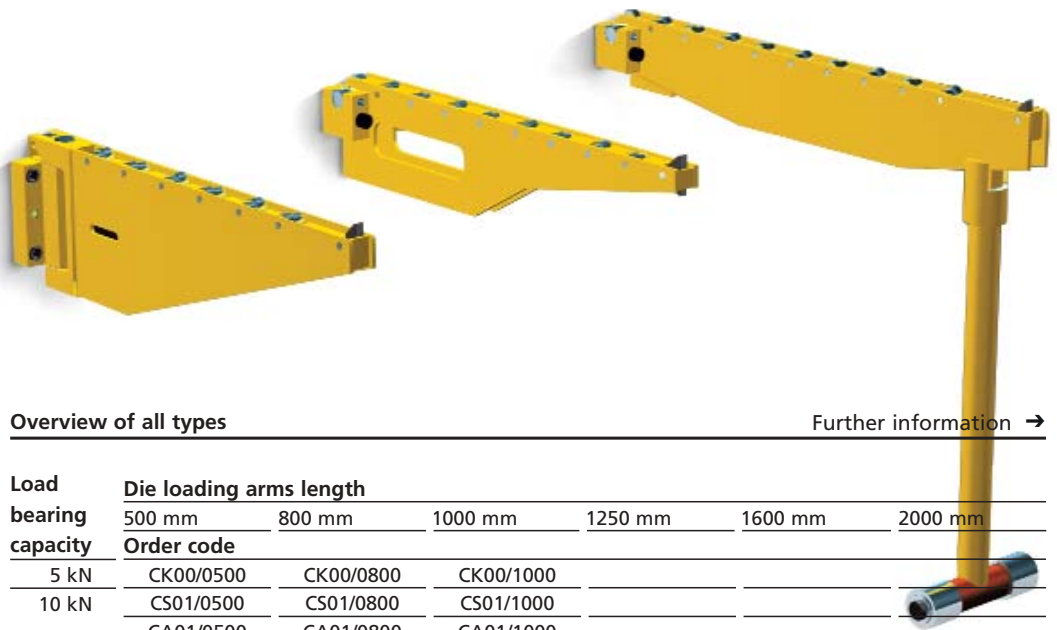
Permanently mounted to the press table – or attachable as required

Different die loading arms designs enable effective adaptation to the die weight and format while taking into consideration the space available.

ROLLBLOC die loading arms are always used only in **pairs**. Statics do not permit the load bearing capacity to be increased by using further loading arms. If the die loading arms are mounted to the front of the press bed plate, ensure that the installation **height is sufficient**. **Adequate overall height** must be ensured when attaching the loading arms to the front of the press table plate.

Swivel die loading arms are flange-mounted. When not required they are simply swivelled to the side. The different versions ensure the space available in front of the press table can be used most effectively.

Overhung and bridge version die loading arms are only attached in fixed mounting hooks directly when required. This mounting technology facilitates the use of die loading arms on **several presses**.



Overview of all types

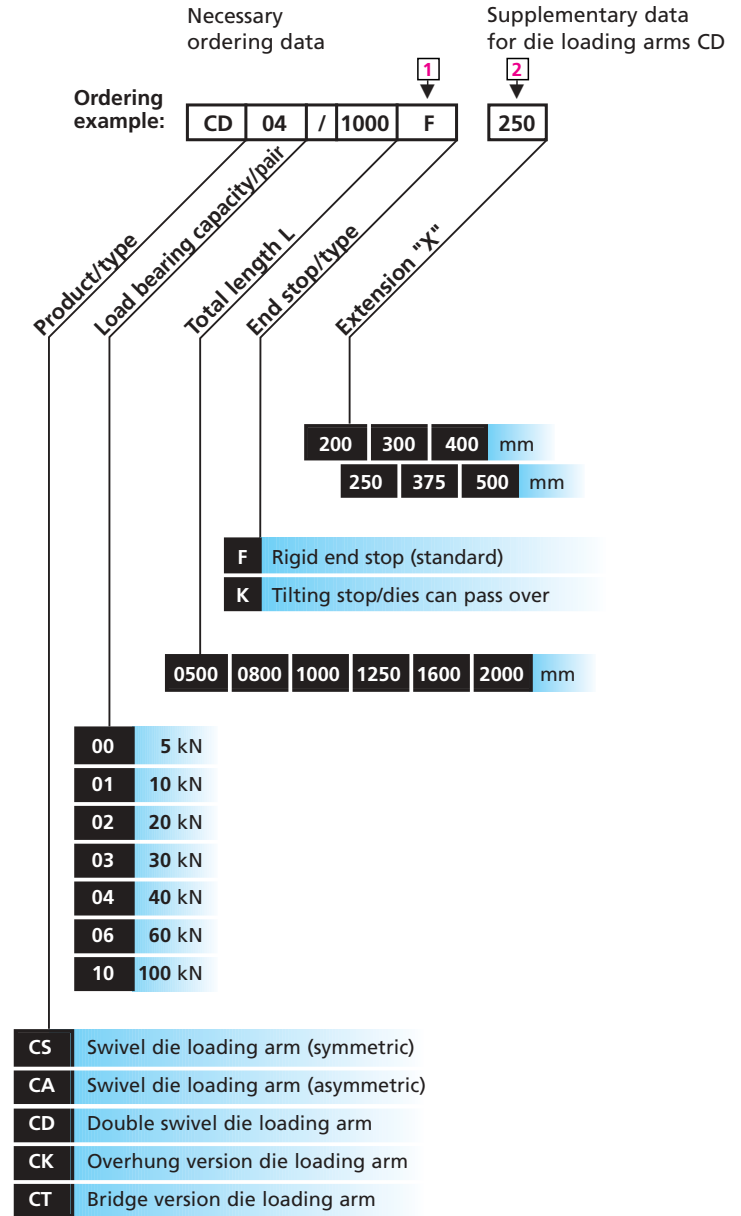
Further information →

Load bearing capacity	Die loading arms length					
	500 mm	800 mm	1000 mm	1250 mm	1600 mm	2000 mm
	Order code					
5 kN	CK00/0500	CK00/0800	CK00/1000			
10 kN	CS01/0500	CS01/0800	CS01/1000			
	CA01/0500	CA01/0800	CA01/1000			
	CD01/0500	CD01/0800	CD01/1000			
20 kN	CK01/0500	CK01/0800	CK01/1000			
	CS02/0500	CS02/0800	CS02/1000			
	CA02/0500	CA02/0800	CA02/1000			
	CD02/0500	CD02/0800	CD02/1000			
30 kN					CT02/1000	CT02/1250
					CT02/1600	
40 kN	CK03/0500	CK03/0800	CK03/1000			
		CS04/0800	CS04/1000	CS 04/1250		
		CA04/0800	CA04/1000	CA04/1250		
		CD04/0800	CD04/1000	CD04/1250		
60 kN			CT04/1000	CT 04/1250	CT04/1600	
		CS06/0800	CS06/1000	CS 06/1250		
		CA06/0800	CA06/1000	CA06/1250		
100 kN		CD06/0800	CD06/1000	CD06/1250		
				CT 06/1250	CT06/1600	CT06/2000
				CT 10/1250	CT10/1600	CT10/2000

The guide
to simple and exact

→ ORDER DESIGNATION

FOR ROLLBLOC DIE LOADING ARMS



→ SPACE-SAVING

ROLLBLOC DIE LOADING ARMS ...

ROLLBLOC Die Loading Arms CD 01/02

Double swivel version

Different size options possible, with locking mechanism
Fixed to the press table

Type list

Load bearing capacity	Length L	Attachment height A	Order code	Available X-dimensions			Hole pattern B	Load. arm height E
				for extension arm on machine side				
10 kN	800 mm	195 mm	CD01/0800 F 300	200	300	–	80	230
10 kN	1000 mm	245 mm	CD01/1000 F 300	–	300	400	130	280
20 kN	800 mm	245 mm	CD02/0800 F 300	200	300	–	130	280
20 kN	1000 mm	295 mm	CD02/1000 F 300	–	300	400	180	330

See fold-in flap on Page 28 for supplementary order designation



Hole pattern

Outer rest position

Inner rest position

Attachment dimensions					
Rest position	Die loading arm length L	Smallest distance	Dimension "X"		
			200	300	400
Outer	800	G	560	160	–
	1000	G	–	560	160
Inner	800	H	500	700	–
	1000	H	–	700	900

SECOND SWIVEL BEARING AND SELECTABLE EXTENSION ARM LENGTH

ENSURE EFFECTIVE ADAPTATION TO INDIVIDUAL SITUATIONS

ROLLBLOC Die Loading Arms CD 04/06

Double swivel version

Different size options possible, with locking mechanism
 Fixed to the press table

Type list

Load bearing capacity	Length L	Attachment height A	Order code	Available X-dimensions for extension arm on machine side			Hole pattern B	Load. arm height E
40 kN	800 mm	345 mm	CD 04/0800 F 250	250	–	–	315	400
40 kN	1000 mm	395 mm	CD 04/1000 F 250	250	375	–	365	450
40 kN	1250 mm	445 mm	CD 04/1250 F 375		375	500	415	500
60 kN	800 mm	445 mm	CD 06/0800 F 250	250	–	–	415	500
60 kN	1000 mm	525 mm	CD 06/1000 F 250	250	375	–	495	580
60 kN	1250 mm	625 mm	CD 06/1250 F 375		375	500	595	680

See fold-in flap on Page 28 for supplementary order designation 