



**GÜTHLE**

**ROLLBLOC**

# → ROLLBLOC DIE LOADING ARMS

## PRELIMINARY INFORMATION FOR PROJECT PLANNING AND ORDERING

ROLLBLOC die loading arms are the ideal complement to the ROLLBLOC die lifters for transporting dies with a crane or conventional stacker truck.

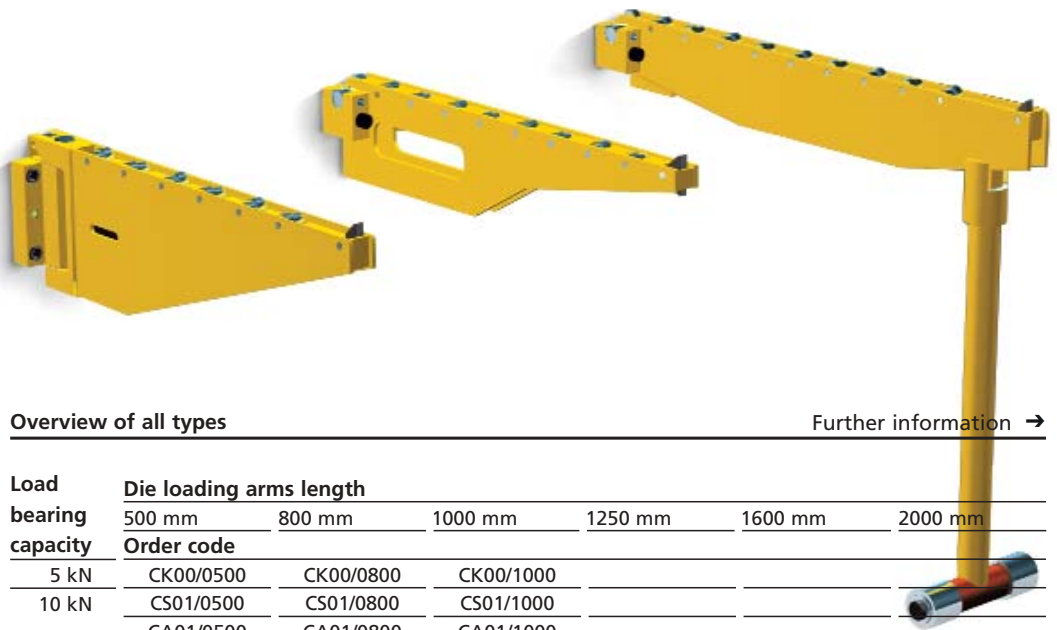
**Permanently mounted to the press table – or attachable as required**

Different die loading arms designs enable effective adaptation to the die weight and format while taking into consideration the space available.

ROLLBLOC die loading arms are always used only in **pairs**. Statics do not permit the load bearing capacity to be increased by using further loading arms. If the die loading arms are mounted to the front of the press bed plate, ensure that the installation **height is sufficient**. **Adequate overall height** must be ensured when attaching the loading arms to the front of the press table plate.

**Swivel die loading arms** are flange-mounted. When not required they are simply swiveled to the side. The different versions ensure the space available in front of the press table can be used most effectively.

**Overhung and bridge version die loading arms** are only attached in fixed mounting hooks directly when required. This mounting technology facilitates the use of die loading arms on **several presses**.



### Overview of all types

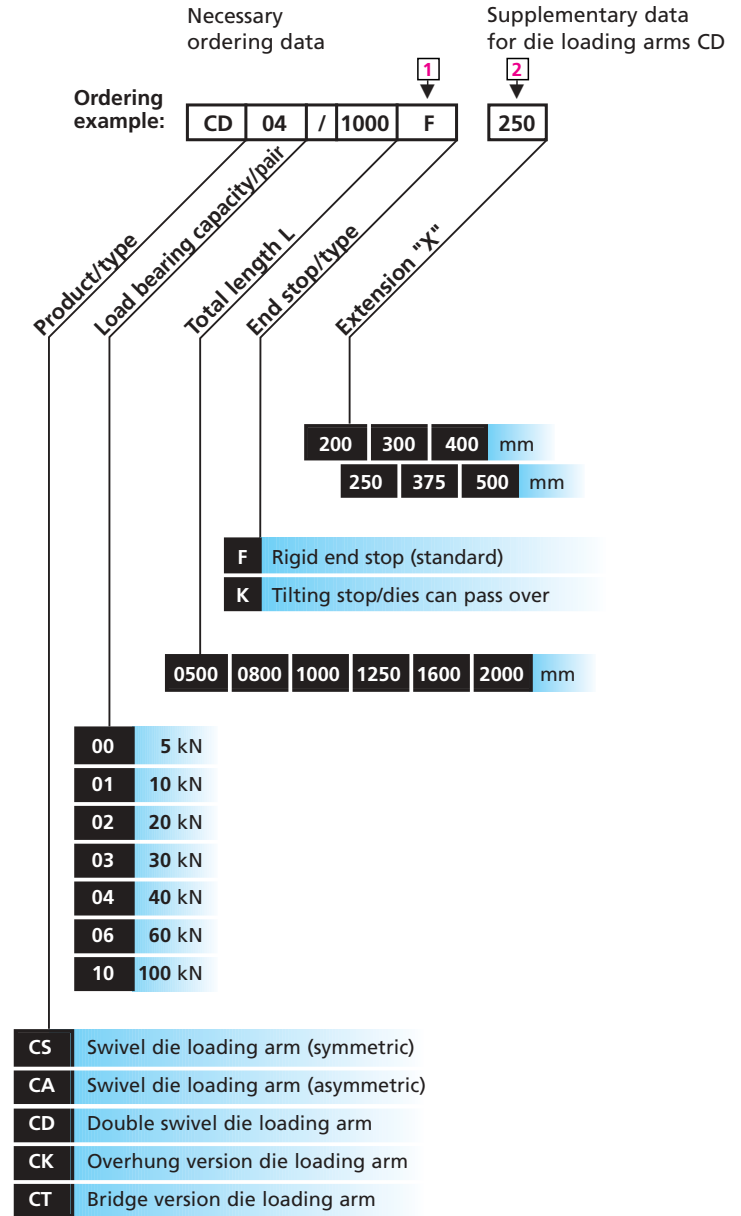
Further information →

Load bearing capacity	Die loading arms length					
	500 mm	800 mm	1000 mm	1250 mm	1600 mm	2000 mm
5 kN	CK00/0500	CK00/0800	CK00/1000			
	CS01/0500	CS01/0800	CS01/1000			
	CA01/0500	CA01/0800	CA01/1000			
10 kN	CD01/0500	CD01/0800	CD01/1000			
	CK01/0500	CK01/0800	CK01/1000			
	CS02/0500	CS02/0800	CS02/1000			
20 kN	CA02/0500	CA02/0800	CA02/1000			
	CD02/0500	CD02/0800	CD02/1000			
	CK02/0500	CK02/0800	CK02/1000			
30 kN			CT02/1000	CT 02/1250	CT02/1600	
	CK03/0500	CK03/0800	CK03/1000			
40 kN		CS04/0800	CS04/1000	CS 04/1250		
		CA04/0800	CA04/1000	CA04/1250		
		CD04/0800	CD04/1000	CD04/1250		
			CT04/1000	CT 04/1250	CT04/1600	
60 kN		CS06/0800	CS06/1000	CS 06/1250		
		CA06/0800	CA06/1000	CA06/1250		
		CD06/0800	CD06/1000	CD06/1250		
100 kN				CT 06/1250	CT06/1600	CT06/2000
				CT 10/1250	CT10/1600	CT10/2000

The guide  
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# → ORDER DESIGNATION

## FOR ROLLBLOC DIE LOADING ARMS



# → UNIVERSAL ROLLBLOC DIE LOADING ARMS ATTACHED IN MOUNTING HOOKS

## ROLLBLOC Die Loading Arms CK 00/01

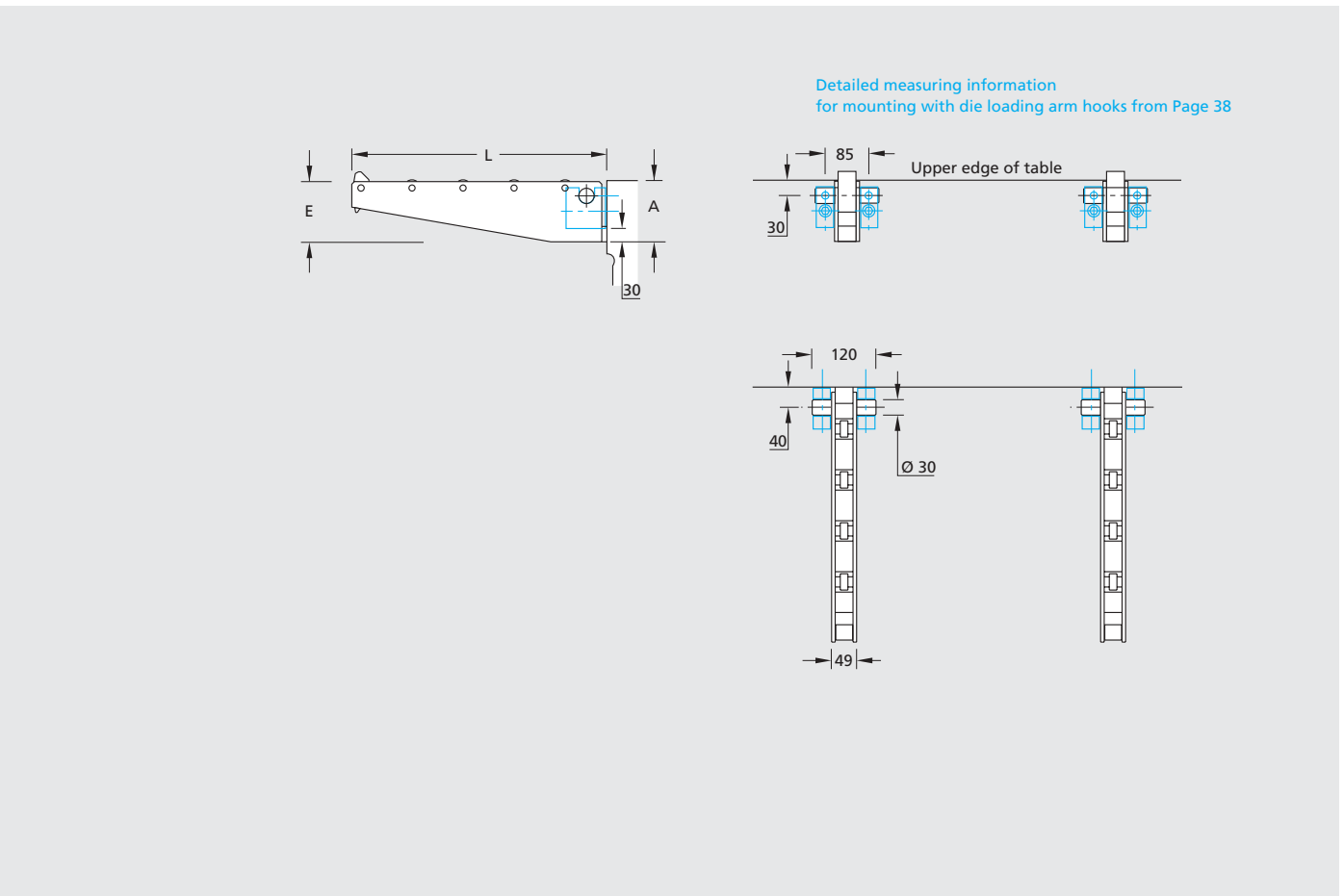
### Overhung version

Please order mounting hooks for accepting the die loading arms separately. Page 38  
For mounting to the press table, see attachment support height

### Typliste

Load bearing capacity	Length L	Attachment height A	Order code	Loading arm height E
5 kN	500 mm	120 mm	CK 00/0500 F	120
5 kN	800 mm	120 mm	CK 00/0800 F	120
5 kN	1000 mm	150 mm	CK 00/1000 F	150
10 kN	500 mm	150 mm	CK 01/0500 F	150
10 kN	800 mm	175 mm	CK 01/0800 F	175
10 kN	1000 mm	250 mm	CK 01/1000 F	250

See fold-in flap on Page 28 for supplementary order designation 



## ROLLBLOC Die Loading Arms CK 02/03

### Overhung version

Please order mounting hooks for accepting the die loading arms separately. Page 38  
 For mounting at press table, see attachment support height

### Type list

Load bearing capacity	Length L	Attachment height A	Order code	Die loading arm height E
20 kN	500 mm	175 mm	CK 02/0500 F	175
20 kN	800 mm	250 mm	CK 02/0800 F	250
20 kN	1000 mm	300 mm	CK 02/1000 F	300
30 kN	500 mm	250 mm	CK 03/0500 F	250
30 kN	800 mm	375 mm	CK 03/0800 F	375
30 kN	1000 mm	450 mm	CK 03/1000 F	450

See fold-in flap on Page 28 for supplementary order designation 1

